

Randolph Products Company
33 Haynes Circle
Chicopee, MA 01020
Telephone 413-592-4191
Facsimile: 413-594-7321



TT-F-325 FILLER, TYPE II

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>An engraving paste filler comprised of drying oil or resin and pigment which when applied to engraved or stamped marking or graduations, hardens and becomes a permanent filler.</p> <p>For use as a filler for stamped or engraved markings on metals, glass, ceramics and plastics.</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company 33 Haynes Circle Chicopee, MA 01020 Phone: 413-592-4191 Fax: 413-594-7321 www.randolphproducts.com</p>	<ol style="list-style-type: none"> 1. Color SAE-AMS-STD-595/Fed. Std. 595 37038 (Black); 31136 (Red); 37778 (White); 37875 (White) and 33538 (Yellow) 2. Solids by Volume: 50 – 54 % (varies by color) 3. VOC content: 3.3 lbs/gallon (397 grams/liter) 4. Solids by Weight: 67 – 75% (varies by color) 5. Dry Time Dry Hard: 30 minutes 6. Gloss @ 60°: Flat 7. Theoretical Coverage @ 1 mil dft: 802 - 866 ft²/gallon 8. Shelf Life: Two years from date of manufacture 	<p>Application Recommendations: Wipe into the graduation markings. The filler should remain visible while the excess on surrounding areas should be removed.</p> <p>Thinner/Clean-up: Use TT-X-916 (Xylene) as needed.</p> <p>Safety Precautions: This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>